



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4931-1

Job Sheet 168429-D



Part No: D4931-1

Job Qty: 10 ea

Part Name: Engine Fitting (for acft models B2 & previous)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/14/17

Job Tracking No:

Due Date: 12/6/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A NEW ISSUE 13-09-05 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/5/17	0.00	0.00	Start Up Machining		<i>[Signature]</i> 18/02/19
100	Doosan	10 pcs		12/6/17	0.36	12.50	Doosan		<i>[Signature]</i> 18/02/19
110	QC	10 pcs		12/6/17	0.00	0.00	QC2		<i>[Signature]</i> 18/02/19
120	QC	10 pcs		12/6/17	0.00	0.00	QC8		<i>[Signature]</i> 18-02-26
130	Packaging	10 pcs		12/6/17	0.00	0.00	Packaging3		<i>[Signature]</i> FEB 27 2018
140	QC21-SA	10 Ea		12/6/17	0.00	0.00	QC21		<i>[Signature]</i> ST 127

Part Op
Descriptions: 100 - Machine as per folio FB210

DART
21
9-50

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R2.000	303 Round Bar 2"	2.5000 ft (.25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R2.000	3	67	0

Part Specifications

Specifications could not be found.

Plex 2/13/18 8:08 AM dart.leroux.jason

DART AEROSPACE LTD		Work Order:	
Description: EAPS P2 Engine Fitting		Part Number:	D4931-1
Inspection Dwg: D4931	Rev: A	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.06 x 45°	+/-0.030 x +/-0.5°	0.060 x 45°	✓		MJP-04	✓
0.362	+/-0.010	0.362	✓			
0.088	+/-0.010	0.088	✓			
0.08	+/-0.030	0.070	✓			
0.25	+/-0.030	0.250	✓			
0.50	+/-0.030	0.497	✓			
Ø0.063	+0.004/-0.001	0.064	✓			
0.125	+/-0.010	0.128	✓			
0.424	+/-0.010	0.424	✓			
0.315	+/-0.010	0.312	✓			
0.185	+/-0.010	0.180	✓			
37°	+/-0.5°	37°	✓			
1.283	+/-0.010	1.283	✓			
1.250	+/-0.010	1.244	✓			
Ø0.472	+0.006/-0.001	0.475	✓			
Ø0.670	+0.008/-0.001	0.667	✓			
0.500	+/-0.010	0.510	✓			
0.950	+/-0.010	0.950	✓			
Ø0.609	+0.008/-0.001	0.617	✓			
0.938	+0.000/-0.005	0.935	✓			
1.814 Ref	+/-0.010	1.814	✓			
1-1/16-12 UN 2A	N/A	✓	✓			
M18 x 1.5 Thread	N/A	✓	✓			
Wire Size 0.55	Max 1.099 ⁵ Min 1.093 ⁸	1.095	✓			
Wire Size 0.040	Max 0.737 ⁸ Min 0.732 ³	0.736	✓			

Measured by: <i>MJP</i>	Checked by: <i>B.A</i>	QC Inspector:
Date: 18/02/19	Date: 18-02-26	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised by	Approved
A	14.08.27	New Issue	KJ	
B	16.05.30	Dimensions updated	KJ	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S043545



Part: D4931-1

Job No: 168429-D

Serial No/Batch: S043545

Revision: D4931

Inspector:

Date: 02/19/18